

50132124

Work Order ID 165513

165513

Page 1

Thursday, August 24, 2017 10:25:42 AM

Item ID: D412-711-111 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Wiring Harness For Vertical Reference Door
 Start Date: 8/24/2017 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 9/25/2017 Req'd Qty: 1.00 *1* Customer:

Reference: DAS
 13
 9-09
 Approvals: Process Plan: Date: AUG 24 2017 Tooling: Date: Run Start *NR1*
 QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
N/A	Rev N/A

100	PURCHASING	0.00				1	68-6 13 DAS		DOB
100									
Purchasing	Memo	0.00							
Purchasing	Issue P/O: 37543 to Eagle Copters								
	Ship D4268-043 qty1								

Certificate of Conformity is required

110	Receive & Inspect for Damage & Mat'l Certs	0.00							
110									
Packaging	Memo	0.02							
Packaging	Ensure that Certificate of Conformity is attached								

1x SPA-9-19

Work Order ID 165513***165513***

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Thursday, August 24, 2017 10:25:42 AM

Item ID: D412-711-111

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Wiring Harness For Vertical Reference Door

Start Date: 8/24/2017 Start Qty: 1.00

1

Cust Item ID:

Required Date: 9/25/2017 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.03

Quality Control

See ATTACHED

130

Identify as per dwg & Stock Location: RG

0.00

130

Packaging

Memo

0.01

Packaging

1 AA

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.10

Quality Control

DAS
21
9-89

SEP 19 2017

AA

SEP 19 2017

Picklist Print

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Work Order ID: 165513

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Parent Item: D412-711-111

D412-711-111

Parent Item Name: Wiring Harness For Vertical Reference Door

Start Date: 8/24/2017

Required Date: 9/25/2017

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A04.11.09New issueKJ/JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D412-711-111P		Purchased	No			100	Each	0.0000	1	1			
D412-711-111P									**				
Wiring Harness													
D4268-043		Manufactured	No			100	Each	2.0000	1	1			
D4268-043									**				
Instrument Panel													

Location

Loc Qty

Loc Code

ST227B

2

147746

1

158521

1

1X SPA-9-19

CX 17/09/05



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO37543**

Purchase Order Date 8/24/2017

PO Print Date 8/24/2017

Page Number 1 of 1

Order From :

VU-EAG002

Ship To : EAGLE COPTERS

EAGLE COPTERS MAINTENANCE LTD.
823 MCTAVISH ROAD N E
CALGARY, AB T2E 7G9
CA

823 MCTAVISH RD
CALGARY, AB T2E 7G9
CANADA

AUG 24 2017

Contact Name

Vendor Phone 403-250-7370

Ship To Contact

Ship To Phone

Ship Via:

Ship Acct:

Buyer

Diane Baker

Customer POID

Customer Tax #

Terms

Net 30

Currency

USD

FOB

Destination-Collect

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable CD Promise Date	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	D412-711-111P B165513 THIS IS FOR EAGLE COPTERS PO-17-002741 - SO132124	Wiring Harness	8/24/2017 Yes 8/24/2017	1.00 Each	\$3,500.00	\$3,500.00
Line Total:						\$3,500.00
2	71401-45 Procurement Quality Clauses A005 RIGHT OF ENTRY A016 PERSONNEL QUALIFICATION A026 CERTIFICATION OF MATERIAL CONFORMANCE A041 QUALITY MANAGEMENT SYSTEM A042 DART NOTIFICATION BY SUPPLIER A043 RETENTION OF QUALITY DOCUMENT	PROCUREMENT QUALITY CLAUSES	8/24/2017 Yes 8/24/2017	1.00	\$0.00	\$0.00
Line Total:						\$0.00
PO Total:						\$3,500.00

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr: 6

Change Date: 8/24/2017

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Item ID: D412-711-111

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: Wiring Harness For Vertical Reference Door

Stop ***NS2***

Start Date: 8/24/2017 Start Qty: 1.00

1

Cust Item ID:

Required Date: 9/25/2017 Req'd Qty: 1.00

1

Customer:

Reference:

DAS
13

Approvals:

Process Plan:

9-89

Date: AUG 24 2017

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

N/A

Rev N/A

100

0.00

100

PURCHASING

Purchasing

Memo

0.00

Purchasing

Issue P/O: 37543 to Eagle Copters

Ship D4268-043 qty1

Certificate of Conformity is required

110

Receive & Inspect for Damage & Mat'l Certs

0.00

110

Packaging

Memo

0.02

Packaging

Ensure that Certificate of Conformity is attached

G/S

DAS
42
9-89

SEP 18 2017

Work Order ID 165513

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Approvals: Process Plan: Date: Tooling: Date: Run Start ***NR1***
QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 *120* QC Quality Control	QC4- 100% Inspect kits for completeness Memo	0.00 0.03					DAS 42 9-89	SEP 18 2017	
130 *130* Packaging Packaging	Identify as per dwg & Stock Location: _____ Memo	0.00 0.01					DAS 42 9-89	SEP 18 2017	
140 *140* QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.10							

Picklist Print

Thursday, August 24, 2017 10:25:40 AM

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Work Order ID: 165513

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Parent Item: D412-711-111

D412-711-111

Parent Item Name: Wiring Harness For Vertical Reference Door

Start Date: 8/24/2017

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Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A04.11.09New issueKJ/JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D412-711-111P *D412-711-111P* Wiring Harness		Purchased	No			100	Each	0.0000	1	1	DAS 42 9-89	SEP 18 2017	
D4268-043 *D4268-043* Instrument Panel		Manufactured	No			100	Each	2.0000	1	1	DAS 42 9-89	SEP 18 2017	

Location

ST227B

147746

158521

Loc Qty

2

1

1

Loc Code

Work Order Number: 54706

Build V/Door Wire Harnesses

This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.

Item: 1 Wiring Harness For Vertical Reference Door

Squawk: 1.1

Discrepancy:

Build V/Door Wire Harnesses

Resolution:V.R.D Harness built IAW DART DWG #D412-711-011 REV L,
and BHT-ELEC-SPM Rev.3, Jan 2017.

Harness Tested Serviceable

1.1 Work Done By: Belinda Gonzales (BGONZALES)

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.**AMO 6-81** Signature: Ljubomir Jovicic (LJOVICIC) on 2017-09-15Parts:

Part Number	Description	Serial Number	Lot Number	Condition	Qty
126-198	Connector		LT-15-009556	New	1
MS3476W8-33S	CONNECTOR		LT-17-008789	New	1
42FX122	126-195-AVIONICS		LT-17-008835	New	1
MS3471W10-6P	CONNECTOR		LT-17-008790	New	1
MS3471W8-33P	CONNECTOR		LT-17-008791	New	1
MS3471W8-33PW	CONNECTOR		LT-17-008792	New	1
MS3471W12-10P	CONNECTOR		LT-17-008793	New	1
MS3476W12-10S	CONNECTOR		LT-17-008794	New	1
MS3476W12-10SW	CONNECTOR,PLUG,ELECT RICAL		LT-17-008795	New	1
MS3476W8-33SW	CONNECTOR,PLUG,ELECT RICAL		LT-17-008796	New	1
MS3471W12-10PW	CONNECTOR		LT-17-008799	New	1
M85049/31-10W	BACKSHELL		LT-17-000401	New	2
M85049/31-8W	CLAMP,CABLE,ELECTRIC AL CONNECTOR		LT-17-008686	New	2
M85049/31-8W	CLAMP,CABLE,ELECTRIC AL CONNECTOR		LT-16-017584.1	New	2
M85049/31-12W	BACKSHELL		LT-16-017541	New	4
MS3476W10-6S	CONNECTOR		LT-17-008685	New	1
M22759/41-22-9	WIRE		LT-16-013865	New	165
M22759/41-22-9	WIRE		LT-16-013865	New	10
M22759/41-20-9	Wire		LT-16-005712	New	38
MS25041-6	LIGHT,INDICATOR		LT-17-009178	New	2
MS25041-8	LIGHT,INDICATOR		LT-17-009181	New	1
XPF-3/4	EXPANDABLE SLEEVING, BLACK, 3/4"		LT-14-011210	New	6
126-1063	Amphenol		LT-11-010127.1	New	1
327	LIGHT BULB		LT-17-008258	New	3

* End of Report *

***** Original Maintenance Releases and Independent Control Inspection details are stored electronically at *****

***** Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software *****